



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
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D4635-041
Job Sheet 166978



Part No: D4635-041

Job Qty: 1 pcs

Part Name: Fwd Ceiling Panel Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/20/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Small Fab	D.M.L 17-12-28
100	Small Fab	1 pcs		11/17/17	0.00	1.00	Small Fab	D.M.L 17-12-28
110	Small Fab	1 pcs		11/17/17	0.00	0.00	Small Fab	D.M.L 17-12-28
120	QC	1 pcs		11/17/17	0.00	0.00	QC5	PD 17-12-28
130	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3	D.M.L 17-12-28
140	QC	1 pcs		11/17/17	0.00	0.00	QC21	

Part Op 100 - *** APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF LIGHT, LET
Descriptions: DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH: _____ 1- Assemble as per Dwg D4635-041 2-
Install No Smoking & Seat belt symbols 3-Install led lights 4- Install air valves 5-Install wiring harness

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4635-141 - 5026531	1	0	0	0
	-D4646-1 - 5020007	2	13	0	0
	-D4652-3 - 5020005	2	0	0	0
	-D4652-5 - 5020000	2	11	0	0
	-D4655-1 - 5019986	2	17	0	0
	-D4708-9 - 5019980	2	5	0	0
	-D4728-041 - 5019979	1	9	0	0
	-D4728-043 - 5019979	1	12	0	0
	-D4728-059 - 5019970	1	12	0	0
	-D4743-1 - 5019969	2	22	0	0
	-MS21044-N08 - 5019960	8	86	0	0
	-MS21919-WDG8 - 5019959	6	30	0	0
	-MS24693-BB51 - 5019957	8	323	0	0
	-NAS1149DN832J - 5019953	8	1,752	0	0
	-PLT1.5M - 5020197	7	2,950	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S027134

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Fwd Ceiling Panel Assembly, LH

PART NO: D4635-041

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/28/17

Job No: 166978